

MECHANICAL AND THERMAL STRESSES IN SUPERCONDUCTING ACCELERATOR AND BEAM LINE MAGNETS

S.C. Snowdon

March 30, 1977

### Summary

A solution has been found for stresses in a structural composite that models the superconducting magnets in the Energy Doubler and the High-Energy Beam Line. The composite consists of three nested hollow cylinders with the innermost cylinder representing the region of the bore tube, the middle cylinder the region of the superconductor, and the outermost cylinder the region of the collars. Under zero stress the distribution of current is chosen to give a pure dipole field. Subsequent effects of pre-stress, cooldown, and excitation on the state of stress are determined. The corresponding strains and effects of conductor movement on field quality are determined. Each region is characterized by two elastic constants, one thermal constant, and one pre-tension constant. Numerical results are given.

# Introduction

A solution to a similar problem has been given previously in which the magnetic field was generated by two sheet currents varying as cosine theta. One sheet current was located at the boundary between the innermost cylinder and the middle cylinder of structural material. The other sheet was located at the boundary between the middle cylinder and the outermost cylinder of structural

material. The present note addresses the problem of improving the representation of the magnet excitation by replacing the two current sheets with a thick cosine theta current distribution in the middle structural region.

# Equation for Elastic Displacement

If  $\vec{u}$  is the displacemet vector and the body forces are derived from the Lorentz force then  $^2$ 

$$\nabla x \nabla x \hat{\mathbf{u}} - 2 \frac{1 - \nu}{1 - 2\nu} \nabla (\nabla \cdot \hat{\mathbf{u}}) = 2 \frac{1 + \nu}{E} \hat{\mathbf{J}} x \hat{\mathbf{B}} , \qquad (1)$$

where E is Young's modules,  $\nu$  is Poisson's ratio,  $\vec{J}$  is the current density and  $\vec{B}$  is the magnetic induction.

# Generalized Plane Strain Approximation

For simplicity consider only the case for which  $u_z = \varepsilon_{zz}z$  with  $\varepsilon_{zz} = {\rm constant}$ . The remaining components are to be considered functions of (r,  $\theta$ ) only. This is consistent with an excitation in which  $J_z$  is the only component of current density. Hence Eq. (1) becomes

$$\frac{1}{r} \frac{\partial}{\partial \theta} \left[ \frac{1}{r} \frac{\partial}{\partial r} (r u_{\theta}) - \frac{1}{r} \frac{\partial u_{r}}{\partial \theta} \right] - \beta \frac{\partial}{\partial r} \left[ \frac{1}{r} \frac{\partial}{\partial r} (r u_{r}) + \frac{1}{r} \frac{\partial u_{\theta}}{\partial \theta} \right] = -2 \frac{1 + \nu}{E} J_{z} B_{\theta} , \qquad (2)$$

$$-\frac{\partial}{\partial r} \left[ \frac{1}{r} \frac{\partial}{\partial r} (r u_{\theta}) - \frac{1}{r} \frac{\partial u_{r}}{\partial \theta} \right] - \beta \frac{1}{r} \frac{\partial}{\partial \theta} \left[ \frac{1}{r} \frac{\partial}{\partial r} (r u_{r}) + \frac{1}{r} \frac{\partial u_{\theta}}{\partial \theta} \right] = 2 \frac{1 + \nu}{E} J_{z} B_{r}, \quad (3)$$

where

$$\beta = 2\frac{1-\nu}{1-2\nu} . \tag{4}$$

# Calculation of Magnetic Quantities of Interest

By definition a thick cosine theta conductor carries an axial current between two radii (b, c) with a current density that varies as

$$J_{z} = J_{0} \cos \theta. \tag{5}$$

From this it follows $^3$  that

$$(r < b) \qquad B_r = -2\pi J_0(\lambda - b) \sin \theta, \qquad (emu) \qquad (6)$$

$$B_{\theta} = -2\pi J_{\Omega}(\lambda - b)\cos\theta, \qquad (emu) \qquad (7)$$

$$(b < r < c)$$
  $B_r = \frac{2\pi}{3} J_o [2r - 3\lambda + b^3 r^{-2}] \sin\theta$  (8)

$$B_{\theta} = \frac{2\pi}{3} J_{o} [4r - 3\lambda - b^{3}r^{-2}]\cos\theta \tag{9}$$

$$(c < r < r_s) B_r = -\frac{2\pi}{3} J_o(c^3 - b^3) (r_s^{-2} + r^{-2}) sin\theta,$$
 (10)

$$B_{\theta} = -\frac{2\pi}{3} J_{o}(c^{3}-b^{3})(r_{s}^{-2}-r^{-2})\cos\theta, \qquad (11)$$

where for convenience in these and subsequent formulas

$$\lambda = c + \frac{1}{3} (c^3 - b^3) r_s^{-2}, \qquad (12)$$

the radius of the iron shield being  $\mathbf{r}_{\mathrm{s}}$ . Hence in the region of the conductor

$$J_{z}B_{\theta} = \frac{\pi}{3}J_{0}^{2}[4r-3\lambda-b^{3}r^{-2}](1+\cos 2\theta), \qquad (emu)$$
 (13)

$$J_{z}B_{r} = \frac{\pi}{3}J_{o}^{2}[2r-3\lambda+b^{3}r^{-2}]\sin 2\theta.$$
 (emu) (14)

It is of interest to find expressions for the magnetic energy per unit length of the dipole and for the Maxwell stress tensor since this enters the virial theorem. The magnetic energy is given by

$$W_{B} = \frac{1}{8\pi} \iint (B_{\mathbf{r}}^{2} + B_{\theta}^{2}) r dr d\theta$$
 (15)

or utilizing Eqs. (6-11) one has

$$W_{\rm B} = \frac{1}{3} \pi^2 J_{\rm o}^2 [\lambda (e^3 - b^3) - \frac{1}{2} (e^4 - b^4) - b^3 (e - b)]. \tag{16}$$

The maximum current density  $J_{o}$  may be found in terms of the central field from Eq. (7)

$$B_{O} = -2\pi J_{O}(\lambda - b). \tag{17}$$

A cylindrical coordinate representation of the Maxwell stress tensor is

$$\frac{2}{\tau} = \frac{1}{4\pi} \begin{pmatrix} B_{r}^{2} - \frac{1}{2}B^{2} & B_{r}B_{\theta} & B_{r}B_{z} \\ B_{r}B_{\theta} & B_{\theta}^{2} - \frac{1}{2}B^{2} & B_{\theta}B_{z} \\ B_{r}B_{z} & B_{\theta}B_{z} & B_{z}^{2} - \frac{1}{2}B^{2} \end{pmatrix}.$$
(18)

In utilizing this tensor in the virial theorem the only quantity needed is the projection of the outward radial traction on the radius vector. This becomes

$$\vec{r} \cdot \vec{\tau} \cdot \vec{n} = \frac{1}{8\pi} (B_r^2 - B_\theta^2) r. \tag{19}$$

## Form of Solution

Equations (13) and (14) indicate that the form of the displacement should be taken as

$$u_r = P_o(r) + P_2(r)\cos 2\theta \qquad u_\theta = Q_2(r)\sin 2\theta . \tag{20}$$

Substituting into Eqs. (2-3) gives

$$-\beta \frac{d}{d\mathbf{r}} \left[ \frac{1}{\mathbf{r}} \frac{d}{d\mathbf{r}} (\mathbf{r} P_0) \right] = -\mu \left[ 4\mathbf{r} - 3\lambda - b^3 \mathbf{r}^{-2} \right].$$

$$\frac{\mu}{r^2} P_2 - \beta \frac{d}{d\mathbf{r}} \left[ \frac{1}{\mathbf{r}} \frac{d}{d\mathbf{r}} (\mathbf{r} P_2) \right] + \frac{2}{r^2} \frac{d}{d\mathbf{r}} (\mathbf{r} Q_2) - 2\beta \frac{d}{d\mathbf{r}} \left( \frac{Q_2}{\mathbf{r}} \right) =$$
(21)

$$-\mu \left[4r-3\lambda-b^{3}r^{-2}\right], \qquad (22)$$

$$-2\frac{d}{dr}\left(\frac{P_{2}}{r}\right) + \frac{2\beta}{r^{2}}\frac{d}{dr}(rP_{2}) - \frac{d}{dr}\left[\frac{1}{r}\frac{d}{dr}(rQ_{2})\right] + \frac{4\beta}{r^{2}}Q_{2} =$$

$$\mu \left[2r-3\lambda+b^{3}r^{-2}\right], \qquad (23)$$

where for convenience

$$\mu = 2 \frac{1+\nu}{E} \frac{\pi}{3} J_0^2. \tag{24}$$

# Solutions of the Homogeneous Equation

In general these solutions are of the form

$$P_0 = Ar^{-1} + Br$$
  $P_2 = Cr^p$   $Q_2 = Dr^p$  (25)

where p is found by substituting into Eqs. (22-23) to obtain

$$[4-\beta(p^2-1)]C+2[p+1-\beta(p-1)]D = 0, \qquad (26)$$

$$2[-p+1+\beta(p+1)]C-[p^2-1-4\beta]D = 0.$$
 (27)

The determinant of the coefficients is

$$\Delta(p) = \beta(p^2 - 1)(p^2 - 9). \tag{28}$$

Setting this equal to zero gives  $p = \pm 1$ ,  $\pm 3$ . Hence there are four solutions which must be added together to give

$$P_{2} = -D_{1}r - \beta D_{2}r^{-1} - \frac{2-\beta}{1-2\beta}D_{3}r^{3} + D_{4}r^{-3}, \qquad (29)$$

$$Q_2 = D_1 r + D_2 r^{-1} + D_3 r^3 + D_4 r^{-3}. (30)$$

Thus the homogeneous solutions are seen to be identical in form with those found previously  $^l$  after it is recognized that (u =  $\frac{l}{\beta} \text{Grlnr}$ , u = Gr0) the solution describing pretension may also be added.

### Particular Solution

Since each term of the RHS of Eq. (21) is of the form  ${\rm Br}^q$ , one may take for P in Eq. (20): P =  ${\rm Ar}^p$ . Then p = q+2 and

$$A = -\frac{1}{\beta} \frac{B}{p^2 - 1} . \tag{31}$$

Adding the contributions for q = 1, 0, -2 gives

$$P_{o} = \frac{\mu}{\beta} \left[ \frac{1}{2} r^{2} - \lambda r^{2} + b^{3} \right]. \tag{32}$$

For the remainder of the solution one may take  $\begin{pmatrix} P_2 \\ Q_2 \end{pmatrix} = \begin{pmatrix} C \\ D \end{pmatrix} r^p$  corresponding to  $\begin{pmatrix} F \\ F \end{pmatrix}$  rq as a term on the RHS of Eqs. (22-23). Substituting into Eqs. (22-23) gives

$$\begin{pmatrix} 4-\beta(p^{2}-1) & 2[p+1-\beta(p-1)] \\ 2[-p+1+\beta(p+1)] & -p^{2}+1+4\beta \end{pmatrix} \begin{pmatrix} C \\ D \end{pmatrix} r^{p-2} = \begin{pmatrix} E \\ F \end{pmatrix} r^{q}.$$
 (33)

Equation (28) gives the determinant of the coefficients. Hence, the inversion of Eq. (33) gives p = q+2 and

$$\begin{pmatrix} C \\ D \end{pmatrix} = \frac{1}{\Delta(p)} \begin{pmatrix} -p^2 + 1 + 4\beta & -2[p+1-\beta(p-1)] \\ -2[-p+1+\beta(p+1)] & 4-\beta(p^2-1) \end{pmatrix} \begin{pmatrix} E \\ F \end{pmatrix}.$$
(34)

Note that the q-values of interest are q = 1, 0, -2 or p = 3, 2, 0. Equation (34) can provide solutions only for p = 2, 0 since p = 3 gives  $\Delta(3)$  = 0. In this case one considers

$$P_2 = (A+Blnr)r^3 \qquad Q_2 = (C+Dlnr)r^3. \tag{35}$$

Substituting these forms into Eqs. (22-23) for the q=1 component of the RHS yields

$$[(4-8\beta)A+(8-4\beta)C-6\betaB+2(1-\beta)D]r$$

$$+[(4-8\beta)B+(8-4\beta)D]rlnr = -4\mu r$$
, (36)

$$-[(4-8\beta)A+(8-4\beta)C+2(1-\beta)B+6D]r$$

$$-[(4-8\beta)B+(8-4\beta)D]rlnr = 2\mu r.$$
 (37)

To eliminate the rlnr term in both Eq. (36) and (37) choose

$$(1-2\beta)B+(2-\beta)D = 0. (38)$$

Equations (36-37) then become

$$(4-8\beta)A+(8-4\beta)C-6\beta B+2(1-\beta)D = -4\mu,$$
 (39)

$$(4-8\beta)A + (8-4\beta)C + 2(1-\beta)B + 6D = -2\mu. \tag{40}$$

Subtracting Eq. (39) from Eq. (40) gives

$$(1+2\beta)B+(2+\beta)D = \mu.$$
 (41)

Solving Eqs. (38) and (41) simultaneously

$$B = \frac{1}{6} \frac{2-\beta}{\beta} \mu \qquad D = -\frac{1}{6} \frac{1-2\beta}{\beta} \mu. \tag{42}$$

Equation (39) or (40) now becomes

$$(1-2\beta)A + (2-\beta)C = \frac{1}{12} \frac{1-9\beta-\beta^2}{\beta} \mu. \tag{43}$$

Since (A, C) are coefficients of  $r^3$  terms and already included in the homogeneous solution one may choose one relation between A and C arbitrarily. Let C = -2A in order to remove the  $\beta$ -terms from the LHS of Eq. (43). Then

$$A = -\frac{1}{36} \frac{1 - 9\beta - \beta^2}{\beta} \mu \qquad C = \frac{1}{18} \frac{1 - 9\beta - \beta^2}{\beta} \mu. \tag{44}$$

# Displacement

The particular solution may be thought of as an incremental displacement to be added to the homogeneous terms. Thus assembling all the parts from Eq. (31) to Eq. (44) one has

$$\Delta u_{\mathbf{r}} = \frac{\mu}{\beta} \left\{ \frac{1}{2} r^{3} - \lambda r^{2} + b^{3} + \left[ -\frac{1}{9} (1 - 2\beta) b^{3} - \frac{1}{5} (3 + 2\beta) \lambda r^{2} - \frac{1}{36} (1 - 9\beta - \beta^{2}) r^{3} + \frac{1}{6} (2 - \beta) r^{3} \ln r \right] \cos 2\theta \right\}, \tag{45}$$

$$\Delta u_{\theta} = \frac{\mu}{\beta} \left\{ \frac{1}{9} (2 - \beta) b^{3} + \frac{1}{5} (2 + 3\beta) \lambda r^{2} \right\}$$

$$+\frac{1}{18}(1-9\beta-\beta^2)r^3-\frac{1}{6}(1-2\beta)r^3\ln r$$
\sin2\theta. (46)

### Strain

The incremental strain to be added to the homogeneous solution is found from Eqs. (45-46) using Eqs. (61-63) of Ref. (1).

$$\Delta \varepsilon_{rr} = \frac{\mu}{\beta} \left\{ \frac{3}{2} r^{2} - 2\lambda r + \left[ -\frac{2}{5} (3 + 2\beta) \lambda r \right] + \frac{1}{12} (3 + 7\beta + \beta^{2}) r^{2} + \frac{1}{2} (2 - \beta) r^{2} \ln r \right] \cos 2\theta \right\}, \qquad (47)$$

$$\Delta \varepsilon_{\theta\theta} = \frac{\mu}{\beta} \left\{ \frac{1}{2} r^{2} - \lambda r + b^{3} r^{-1} + \left[ \frac{1}{3} b^{3} r^{-1} + \frac{1}{5} (1 + 4\beta) \lambda r \right] + \frac{1}{12} (1 - 9\beta - \beta^{2}) r^{2} + \frac{1}{2} \beta r^{2} \ln r \right] \cos 2\theta \right\}, \qquad (48)$$

$$\Delta \varepsilon_{r\theta} = \frac{\mu}{\beta} \left\{ -\frac{1}{6} \beta b^{3} r^{-1} + \frac{1}{10} (8 + 7\beta) \lambda r - \frac{1}{12} \beta (7 + \beta) r^{2} - \frac{1}{2} (1 - \beta) r^{2} \ln r \right\} \sin 2\theta. \qquad (49)$$

### Stress

The incremental stress to be added to the homogeneous solution is found from Eqs. (47-49) using Eqs. (48-50) of Ref. (1). After inverting one first has

$$\Delta\sigma_{rr} = \frac{E}{1+\nu} \left[ \frac{1}{2} \beta \Delta \varepsilon_{rr} - \frac{1}{2} (2-\beta) \Delta \varepsilon_{\theta\theta} \right], \tag{50}$$

$$\Delta \sigma_{\theta\theta} = \frac{E}{1+\nu} \left[ -\frac{1}{2} (2-\beta) \Delta \varepsilon_{rr} + \frac{1}{2} \beta \Delta \varepsilon_{\theta\theta} \right], \qquad (51)$$

$$\Delta\sigma_{r\theta} = \frac{E}{1+v} \, \epsilon_{r\theta} \,. \tag{52}$$

Then using Eqs. (47-49) for the incremental strain one finds

$$\Delta \sigma_{rr} = \frac{2\pi}{3\beta} J_o^2 \left\{ -\frac{1}{2} (1 - 2\beta) r^2 + \frac{1}{2} (2 - 3\beta) \lambda r - \frac{1}{2} (2 - \beta) b^3 r^{-1} + \left[ -\frac{1}{6} (2 - \beta) b^3 r^{-1} - \frac{1}{10} (2 + 13\beta) \lambda r - \frac{1}{12} (1 - 11\beta) r^2 \right] \cos 2\theta \right\},$$
 (53)

$$\Delta \sigma_{\theta\theta} = \frac{2\pi}{3\beta} J_o^2 \left\{ -\frac{1}{2} (3-2\beta) r^2 + \frac{1}{2} (4-3\beta) \lambda r + \frac{1}{2} \beta b^3 r^{-1} + \left[ \frac{1}{6} b^3 r^{-1} + \frac{3}{10} (4+\beta) \lambda r - \frac{1}{12} (3+5\beta+2\beta^2) r^2 - (1-\beta) r^2 \ln r \right] \cos 2\theta \right\},$$
 (54)
$$\Delta \sigma_{r\theta} = \frac{2\pi}{3\beta} J_o^2 \left\{ -\frac{1}{6} \beta b^3 r^{-1} + \frac{1}{10} (8+7\beta) \lambda r \right\}$$

$$\frac{\Delta \sigma_{r\theta}}{3\beta} = \frac{1}{3\beta} \sigma_{0} \left\{ -\frac{1}{6}\beta \sigma_{r} + \frac{1}{10}(\delta + \beta) \lambda r -\frac{1}{12}\beta (7 + \beta) r^{2} - \frac{1}{2}(1 - \beta) r^{2} \ln r \right\} \sin 2\theta.$$
 (55)

# Boundary Conditions

Since the form of the solution of the homogeneous equation is identical with that of Ref. (1) one may utilize Eqs. (55-65) of that reference. To these equations add the particular solutions found here to give the correct expressions for displacement, strain and stress. Apart from the special condition related to pretension and discussed in Ref. (1) the boundary conditions are as follows:

At r=a, the innermost radius  $\sigma_{rr}^{(+)} = \sigma_{r\theta}^{(+)} = 0$ 

At r=b 
$$\sigma_{rr}^{(+)} - \sigma_{rr}^{(-)} = \sigma_{r\theta}^{(+)} - \sigma_{r\theta}^{(-)} = 0$$
 (57)

$$u_r^{(+)} - u_r^{(-)} = u_\theta^{(+)} - u_\theta^{(-)} = 0$$
 (58)

At r=c 
$$\sigma_{rr}^{(+)} - \sigma_{rr}^{(-)} = \sigma_{r\theta}^{(+)} - \sigma_{r\theta}^{(-)} = 0$$
 (59)

$$u_{r}^{(+)} - u_{r}^{(-)} = u_{\theta}^{(+)} - u_{\theta}^{(-)} = 0$$
 (63)

At r=d, the outermost radius 
$$\sigma_{rr}^{(-)} = \sigma_{r\theta}^{(-)} = 0$$
. (61)

### Use of the Virial Theorem

As discussed in Ref. (1) the virial theorem is used to obtain enough conditions to permit the longitudinal strain to be determined. From Eq. (95) in Ref. (1) the virial theorem may be written as

$$\iint (\sigma_{rr} + \sigma_{\theta\theta} + \sigma_{zz}) r dr d\theta = \int_{r=r_s} \dot{\vec{r}} \cdot \dot{\vec{\tau}} \cdot \dot{\vec{n}} r d\theta + W_B, \qquad (62)$$

where the double integral is throughout the cross section of the material under stress. The single integral is over the cylinder at  $r=r_{\rm S}$  and  $W_{\rm B}$  is the magnetic energy per unit length contained within the region bounded by  $r=r_{\rm S}$ . From Eqs. (16) and (19) one has

$$\iint (\sigma_{rr} + \sigma_{\theta\theta} + \sigma_{zz}) r dr d\theta = \frac{1}{3} \pi^2 J_o^2 \left\{ -\frac{1}{2} (c^4 - b^4) + [c + (c^3 - b^3) r_s^{-2}] (c^3 - b^3) - b^3 (c - b) \right\}.$$
(dynes) (63)

Since the stress components are the sum of the homogeneous and particular solutions and since the present homogeneous solutions are identical in form with those of Ref. (1), the LHS of Eq. (102) in Ref. (1) must be enhanced by  $\int (1+\nu)(\Delta\sigma_{rr}+\Delta\sigma_{\theta\theta})rdrd\theta$ . In addition the current dependent terms on the RHS of Eq. (102) in Ref. (1) must be replaced with the RHS of Eq. (63). Using Eqs. (53-54) one finds

$$\iint (1+v) (\Delta \sigma_{rr} + \Delta \sigma_{\theta\theta}) r dr d\theta = \frac{2}{3} \pi^2 J_o^2 \frac{1-\beta}{\beta} (1+v) .$$

$$[-(c^4-b^4) + 2\lambda (c^3-b^3) - 2b^3 (c-b)] . \tag{64}$$

### Numerical Results

The stresses and strains that exist in three nested hollow cylinders have been calculated as a function of the central magnetic field. This has been done by utilizing the basic bookkeeping for the homogeneous part of the solution from a previous 1 calculation. The improvement here consists of replacing the sheet current excitation of the previous problem with a thick cosine theta excitation in the region of the middle cylinder. As before twenty algebraic relations stemming from the boundary conditions in Eqs. (56-61), the pretension condition, and the virial theorem have been utilized to determine twenty coefficients. Thus the stress, strain, and displacement of any point in the dipole model structure may be found. For simplicity in the presentation of numerical results, however, only the values of r = a, r = b, r = c and r = d are given for a few angles. It is usually clear whether a quantity is stress or strain. Otherwise, R is radial, T is theta or azimuthal, Z is axial or longitudinal. To indicate the side of a point, P is used for positive and M for negative. Thus, for example, RTBP indicates the  $(r,\theta)$  component at the positive side of the point r = b. The quantity  $\sqrt{3J_2}$  which is to be compared with the yield stress is tension is explained in Ref. (1).

#### References

- S.C. Snowdon, "Mechanical and Thermal Stresses in Doubler Dipole Magnets", <u>Proc. of Conf. on Computation of Magnetic</u> <u>Fields (COMPUMAG)</u>, Oxford, 1976, See also Fermilab FN-284, October 1975
- 2. R.W. Little, Elasticity, Prentice Hall, Inc., Englewood Cliffs, New Jersey, 1964, p. 77

3. J.P. Blewett, "Iron Shielding for Air Core Magnets",

Proc. of 1968 Summer Study on Superconducting Devices and

Accelerators, Brookhaven National Laboratory, 1968, p. 1042

	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	P T D H	•		000000000		00000000000000000000000000000000000000
		MOLL	- 역례 선행성의 전환성 - 6161 6161 6161 6161 6161 - 연쇄 선생 선생 선생 선생 수	110		ပ	
	N)	25 20 40	######################################		11111111 00000000000 0000000000 00000000	-	
	SECTION CONTRACTOR CON	RTCP		R 47.0	0000000000	CE	
	DUCTOR AB TRON SHI SONS SEATI FAEL STAATI	110		1	อังจังจังจังจังจัง เกษายนการเกษายน อังจังจังจังจังจังจัง เกษายนการเกษายน เกษายนการเกษายน เกษายนการเกษายน	SVERSE D	
	NER CON NO YOUN NO YOUN NO HOUN GNETHER	RRCP	เลืองอังกับ เลืองอังกับ เกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิด	e e	11111111	TRANS UTA	
	00000000000000000000000000000000000000	RTCH				nen '	11111111 636666666 44444444 63666666 60666666
	H H II II II II	ZINZINI	* * * * * * * * * * * * * * * * * * *	135	11111111	TH/IN)	
	IN IN IN IN IN IN	RESS (LA	######################################	PAIN	WORN WOUND WAS A STANDARD WOUND WAS A STANDARD WAS A STAN	V CKL3/	NUNNUNNUNN 
	PADIUS (LBS ULUS (LBS ATTO FATTO CIN-LBS)	VERSE STR	ರಣೆ ರೆಜೆ ನೆರೆ ರೆಂದೆಂದೆ	ERSE	<b>000000</b> 000000	3#J2) I	
	TUS DE RESERVENTE PER PER PER PER PER PER PER PER PER PE	TRANS	111111111	TRANSW	1111111	SORT	๛๛๛๛๛๛๛๛๛ ๛๛๛๛๛๛๛๛๛ ๛๛๛๛๛๛๛๛ ๛๛๛๛๛ ๛๛๛๛๛
	84	RRBB	**************************************	4 RR 3P	A COLUMN TO THE	VIN) EZZ	11111111111111111111111111111111111111
	00000000000000000000000000000000000000	H RT 8	ကရဗ်ဝဓဓဓဓ	H RT9H		A IN (MUIN Z Z DH	668888888888 64444444 6444444444 644444444
	# # # # # # # # # # # # # # # # # # #	H 119	######################################	17.3	######################################	AND STRI	7/////////////////////////////////////
	IN I	80.03	######################################	RRSI		NZZCH ZZCH	######################################
	FIELD C	P RTA		F RTA	*********	82 Z 3	# # # # # # # # # # # # # # # # # # #
	GALTIC SCATOR SCATOR ALS RADUL AT STATI	P TTA	ศาสสสสสสสสส ออออออออ ด้องด้องด้องด้ เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิดเกิด เกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิดเกิด	TTA	**************************************	5. STR 278	######################################
	A VA VALO VA	LE RRAP		E RRAP	תחותותות מתומות לבל בל	22Z	
	SERVING UTCCC UTCC UTCC UTCCC UTC UT	ENG!		ANGLE ()FG)	000000000 000000000 000000000	ZC.	#####################################

	00000000000000000000000000000000000000	RTON	0000000000	RTOR	PDD#000000		00000000000000000000000000000000000000
IL BEAM LINE DIPOLE	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TTOM	60000000000000000000000000000000000000	TT04	**************************************		NULL COLOR OF THE
	006 INNER BOPE TUBE RADIUS (IN) = 3.00 503 OUTER RADIUS OF BANDIN (IN) = 6.00 10. COND. YOUNGS YOUNUS (LSZ/IN/IN) = 100000 330 COND. POLESSONS RATIO 120 COND. THERMAL STRAIN (IN/IN) =00 250 HAGNETIC ENERGY (IN-L9S)/IN) = 89479.	40.5	***********	RRDA	11111111111111111111111111111111111111	11.	
		4TCP	1111111 000000000000000000000000000000	RTCP	11111111 0403444540	O	
		1100		TTCP	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	98 -	00'00'11'00'00 00'00'00'00'00'00'00'00'00'00'00'
		RRCP	1111111 000000000000000000000000000000	RRCP	11111111 220000000000000000000000000000	TRAN OTA	600000000 6000000000000000000000000000
		RTCH	1111111 HWATTTWH 10001/0000 0001001000	RTCH	1111111	ž	111111111
		/IN/IN) TTCM	0m Hondapena 0m Hondapena 0m Hondapena 111111	UINZIN	PERMINDUNAN PROMINDUNAN PROMINDUM PR	ZINZIN)	MMUNOMMAN MACHINE M
OUR SHELL		RESS (LB		RAIN	TITITITI	VCRLA	하하 취 전 하다 그 하기만 가다 받는 호텔 호텔 호텔 ******************************
ELASTIC STRESS AND STRAIN IN FI		ERSE ST	647434740 6786768061 688688806 14888841	VERSE ST	1 + 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3*J2) I Y3H Y9P	שמשלילים של אים
		TRANSV	111111 MENUMANANA MENUMANA MENUMANA MENUMANA MENUMANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA MENUMANANA ME	TRANS		SORTE	다리다리다리다하다 () () () () () () () () () () () () () (
		- RR 19	MATRIONICH BIN BOUTH POUND 34 MMMMUNNHHHH MILLIFIFF	RRSP	1111111 0000000000 000000000000000000	/IN) EZZ	######################################
		- RT84	111111 	RTBM	1111111 	NINENDIN ZZDH	
	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	¥ 118H	PINOR OF THE PINOR	1 TT9H		ND STRA	SAMPHORNANA PARCHONNANA WARRANANA WARRANANA WARRANANA WARRANANA WARRANANANA WARRANANANANANANANANANANANANANANANANANAN
	IN (IN)	8	MARYANTH IIII MAMANAMANAMANAMANAMANAMANAMANAMANAMANAM	RRBH	1111 0000000000 01144111111 0000000000 010410000	NZZCH) A	11111111 00000000000000000000000000000
	IELO (K SILSCI S(L3S/I N(IN/I	RTAP		RTAP	ecocico de contro	SS (L9/I	
	CONTRACTOR OF STANDARD OF STANDARD CATION CA	TTAP		E	Addition of the control of the contr	NG. STRE P ZZBM	
	ACCOUNTY THE TOUR TOUR TOUR TOUR TOUR TOUR TOUR TOUR	LE G) RRAP	11111	RAP	+++111++1+ +++++++++++++++++++++++++++	22 A	21111111 200000000000000000000000000000
		ANSC.		AVSLE (DEG)	04	LNSLE (DEG)	00000000000000000000000000000000000000